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D4704-041
Job Sheet 186389



Part No: D4704-041

Job Qty: 3 ea

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:C 17.01.11AS PER DWG REV.B PRELIM DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	3 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-5		
120	Small Fab	3 pcs	12/7/18	12/7/18	0.00	0.93	Small Fab-7		
130	QC	3 pcs	12/7/18	12/7/18	0.00	0.00	QC5		
140	Packaging	3 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		
150	QC21-SA	3 Ea	12/7/18	12/7/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4708-1	Lanyard	5 3 Ea (1 ea)	90-Start up Operation	5044989 F150504
D4709-1	Spring Clip	10 6 Ea (2 ea)	90-Start up Operation	5043498 1505739
D4711-041	Expandable Pin Assembly, Modified	10 6 Ea (2 ea)	90-Start up Operation	5121523
MS20613-4C8	Rivet	20 10 12 Ea (4 ea)	90-Start up Operation	F120242-40
" " 4C7		10		F1138043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4708-1	3	6	0
	D4709-1	6	16	0
	D4711-041	6	10	0
	MS20613-4C8	12	119	0



Container No: S133331



Part: D4704-041

Job No: 186389

Serial No/Batch: S133331

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/18

IS

found.

Plex 11/15/18 9:16 AM dart.white.jesse

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